

FIG. 1

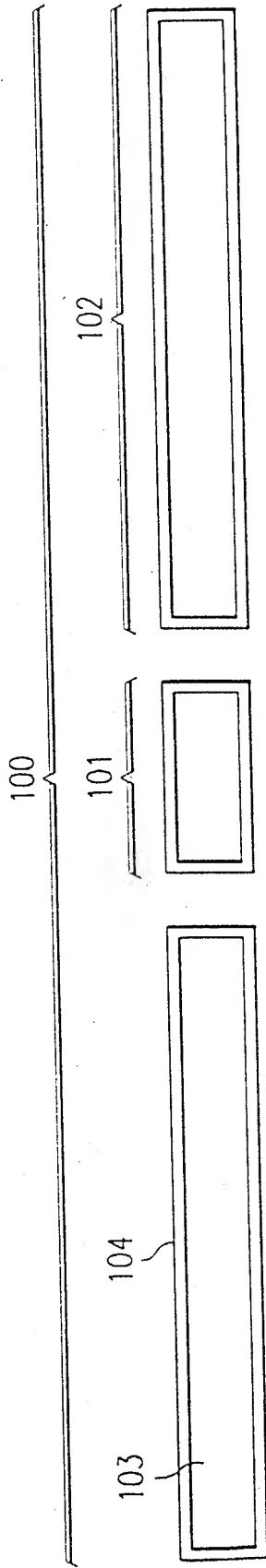


FIG. 2

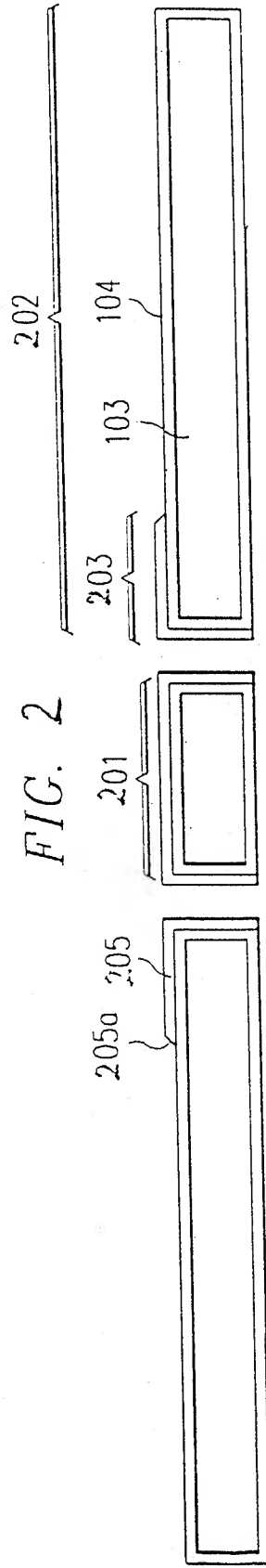
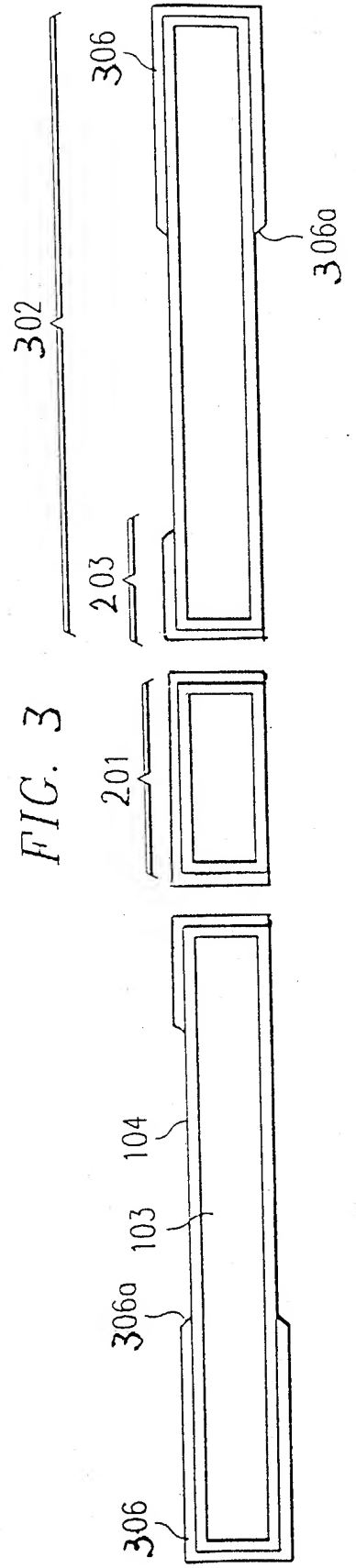


FIG. 3



FIRST PLATING SYSTEM

410

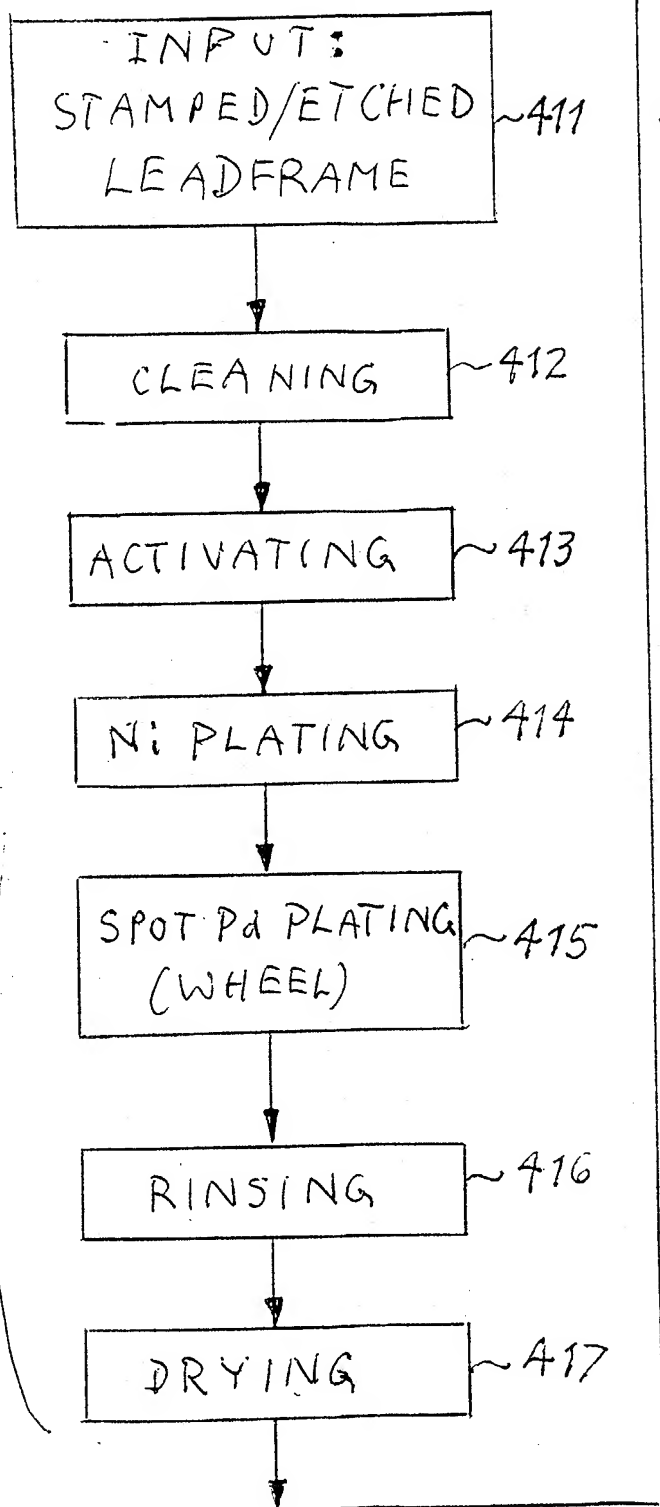
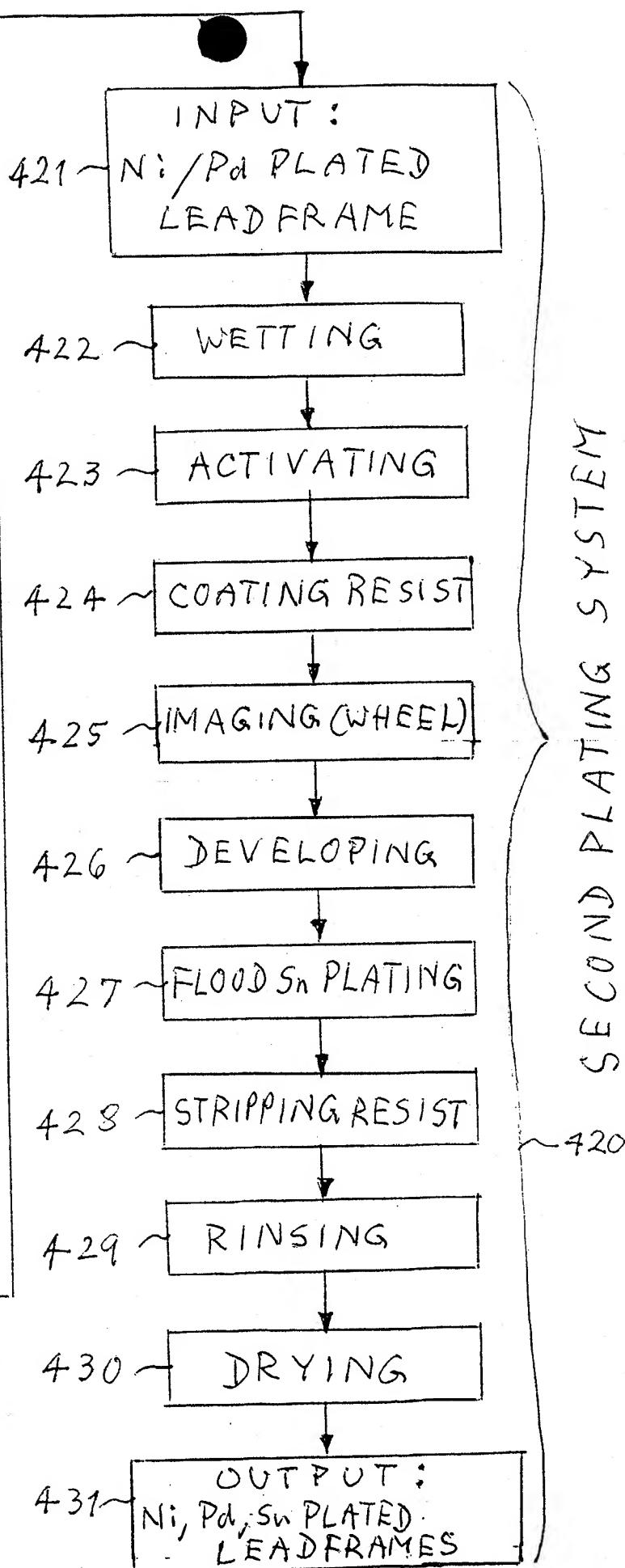


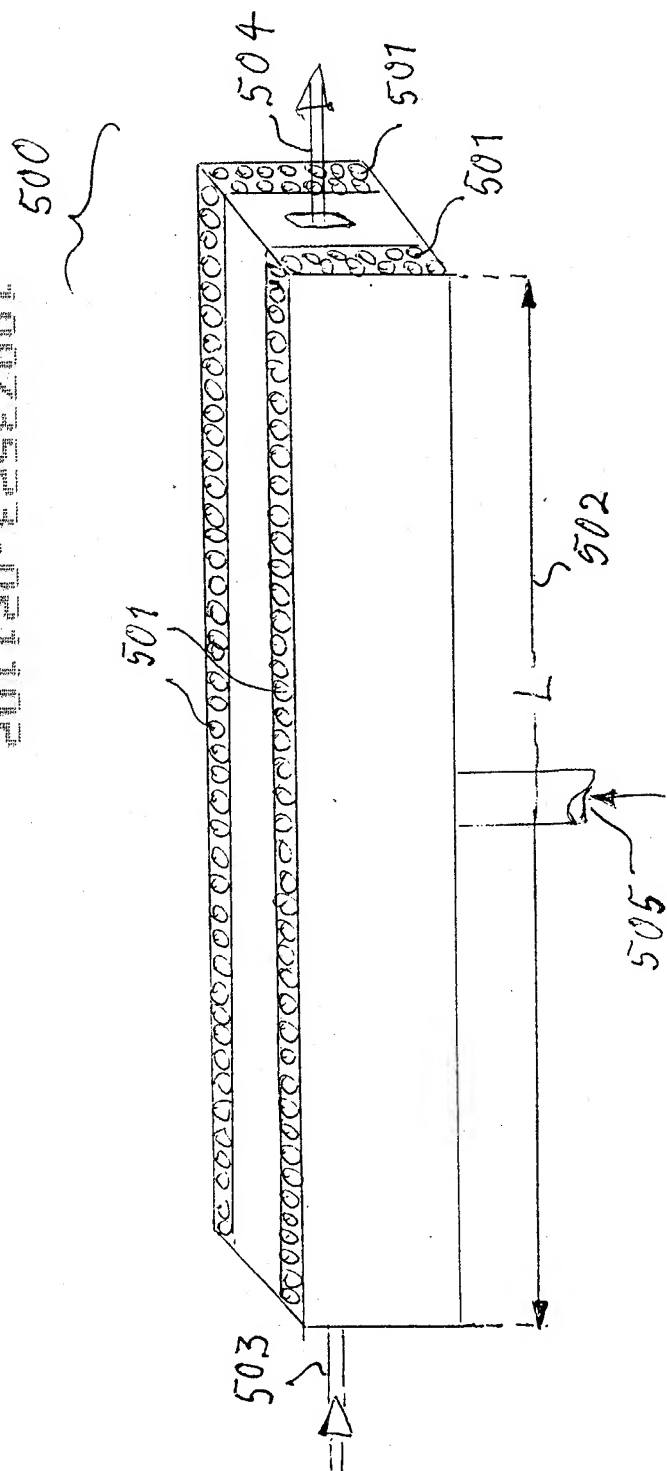
FIG. 4

400

SECOND PLATING SYSTEM

420





4165